



Engineering *E. coli* for xylitol production during growth on xylose

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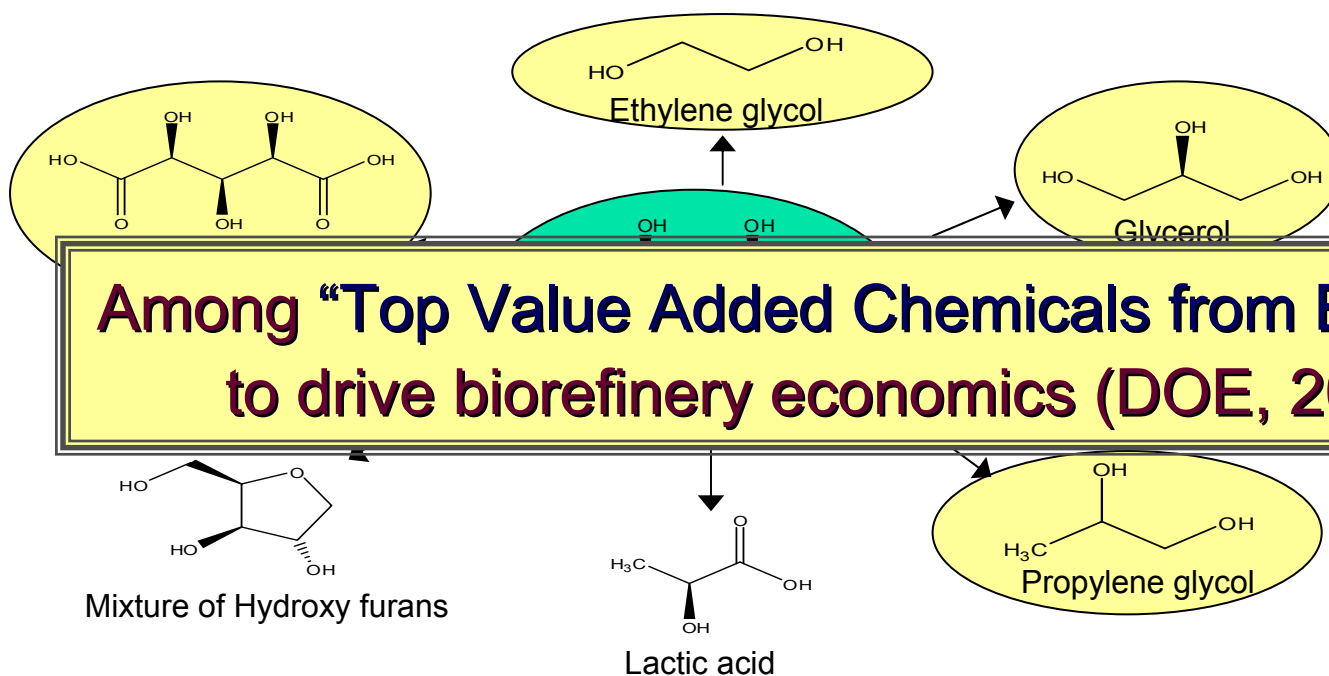
Patrick C. Cirino

IBE 2008 Annual Meeting, March 7th

008-17 Advances in Engineering Microbial Metabolism

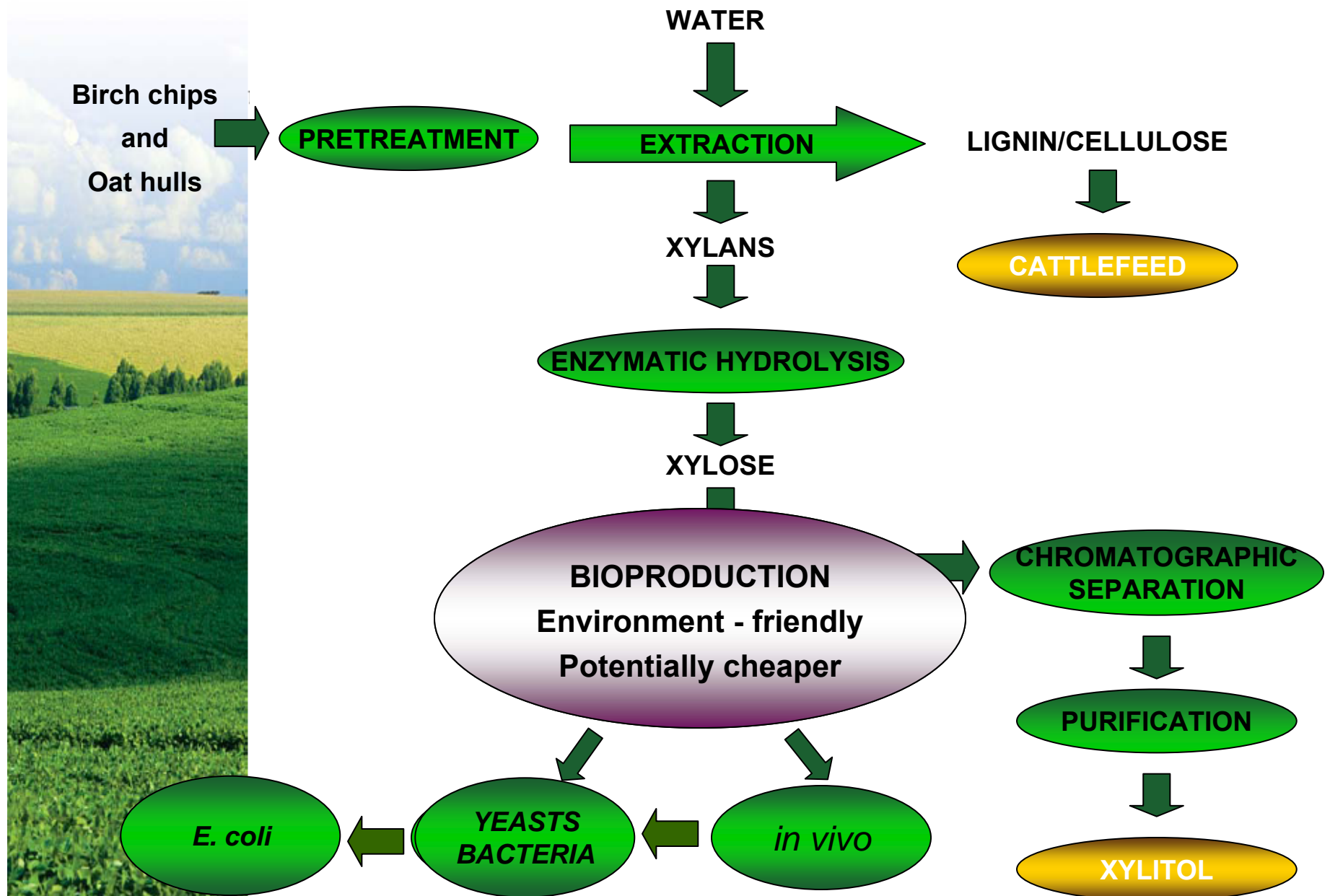
Xylitol

- Low calorie **sweetener**
- Promotes **oral health**
- **Non-insulin mediated** metabolism
- Obtained from reduction of **xylose**



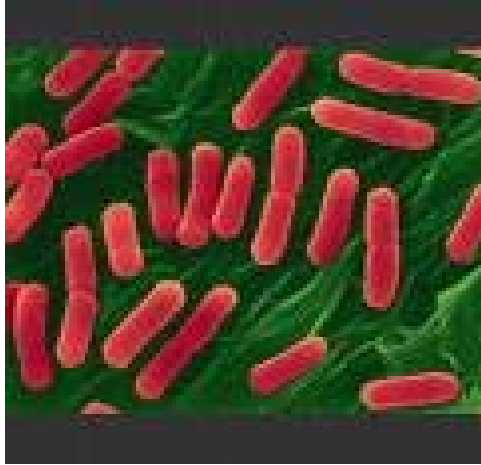
xylitol
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Production of Xylitol

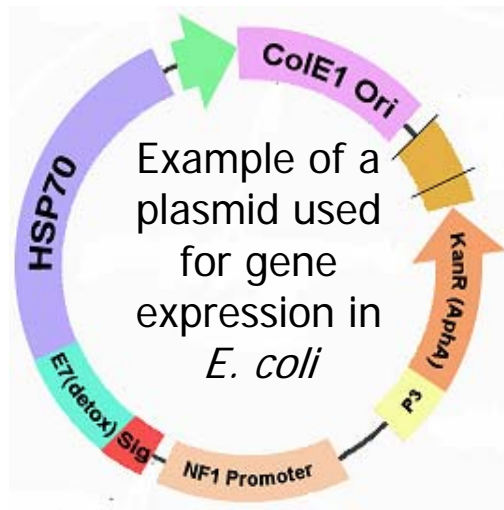


Source: www.sunopta.com/bioprocess/picture_gallery.aspx

E. coli



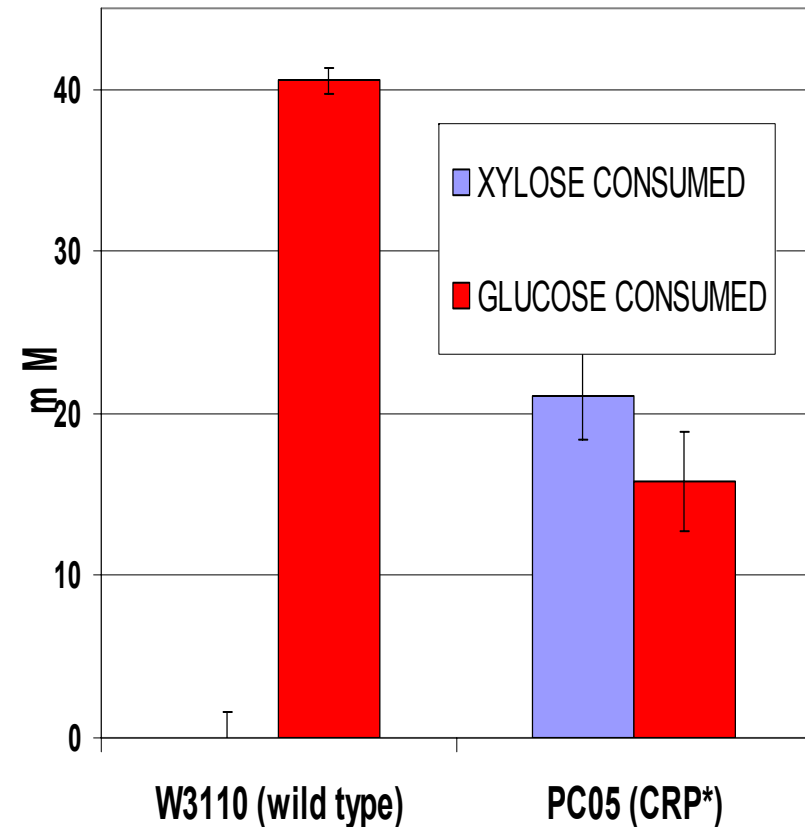
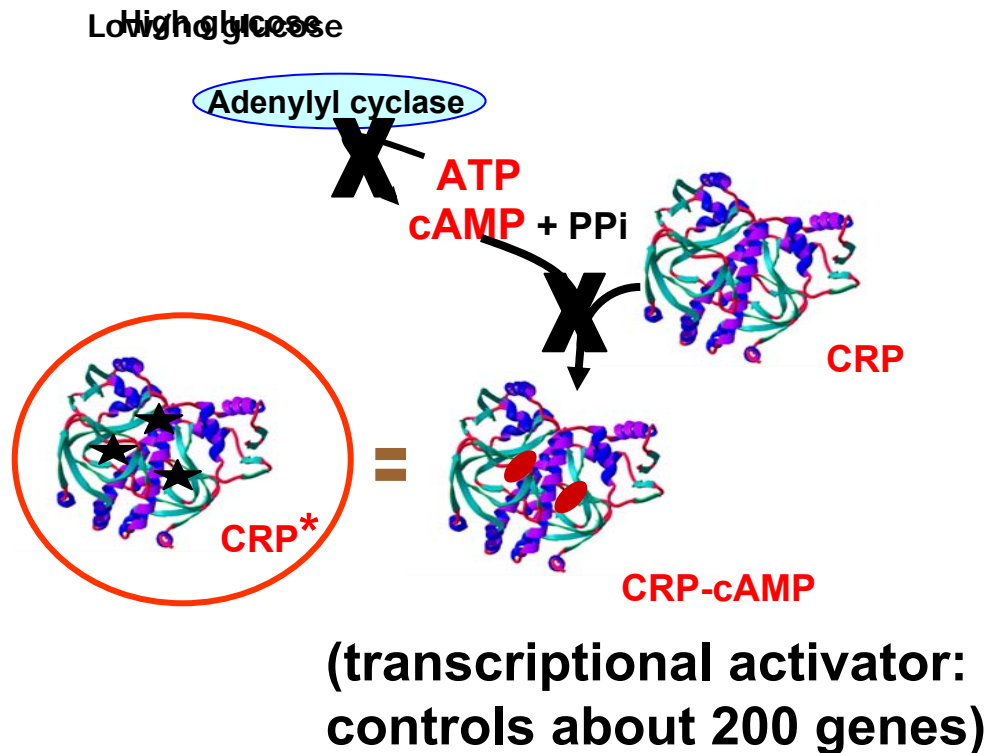
- Well-studied organism
 - Metabolic network models
- Easy to cultivate
- Easy to manipulate
 - Gene knock-in and knock-out
 - Gene over-expression using plasmids
- Able to utilize hexoses and pentoses



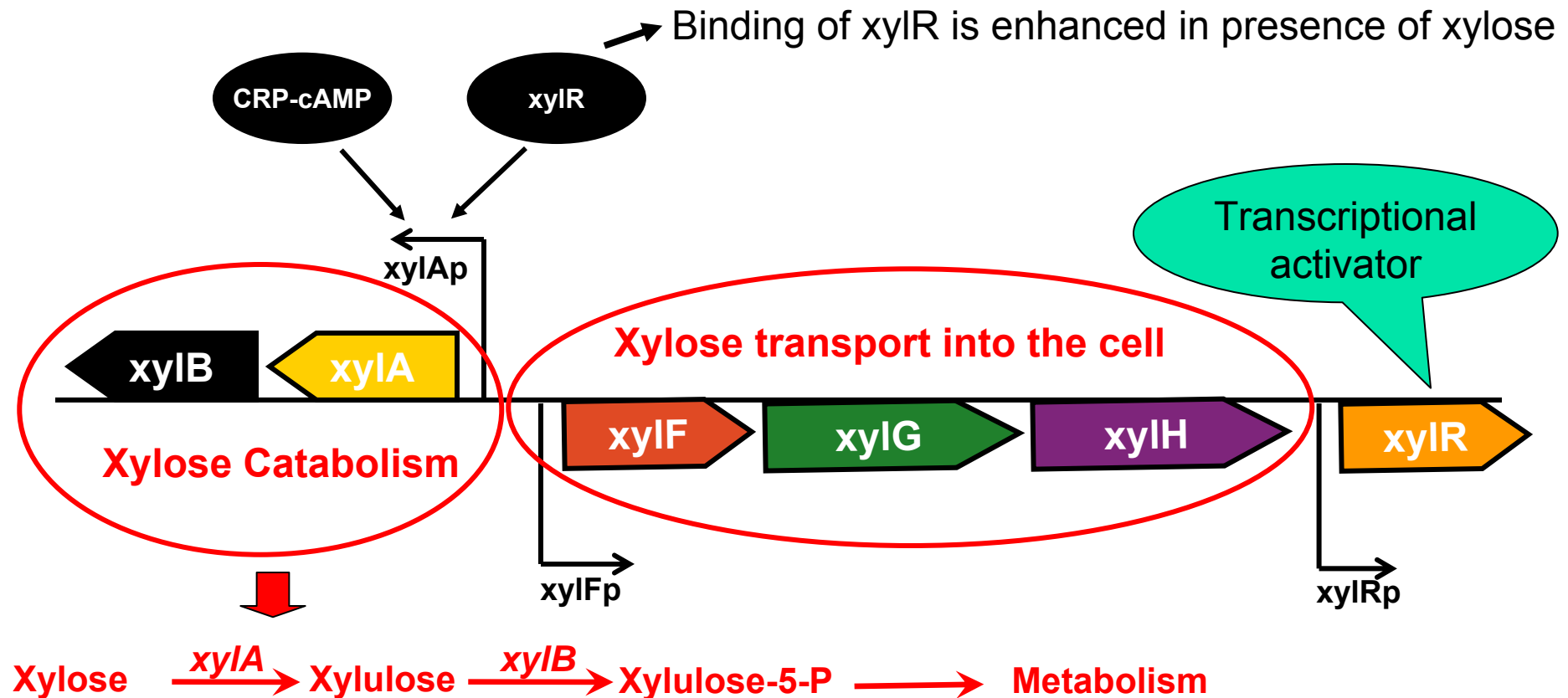
Diauxie in *E. coli*

Diauxie: preferential utilization of glucose in sugar mixtures

- Engineered strain for simultaneous uptake of sugars using **cAMP-independent CRP mutant**



E. coli's Xylose Catabolic Operon

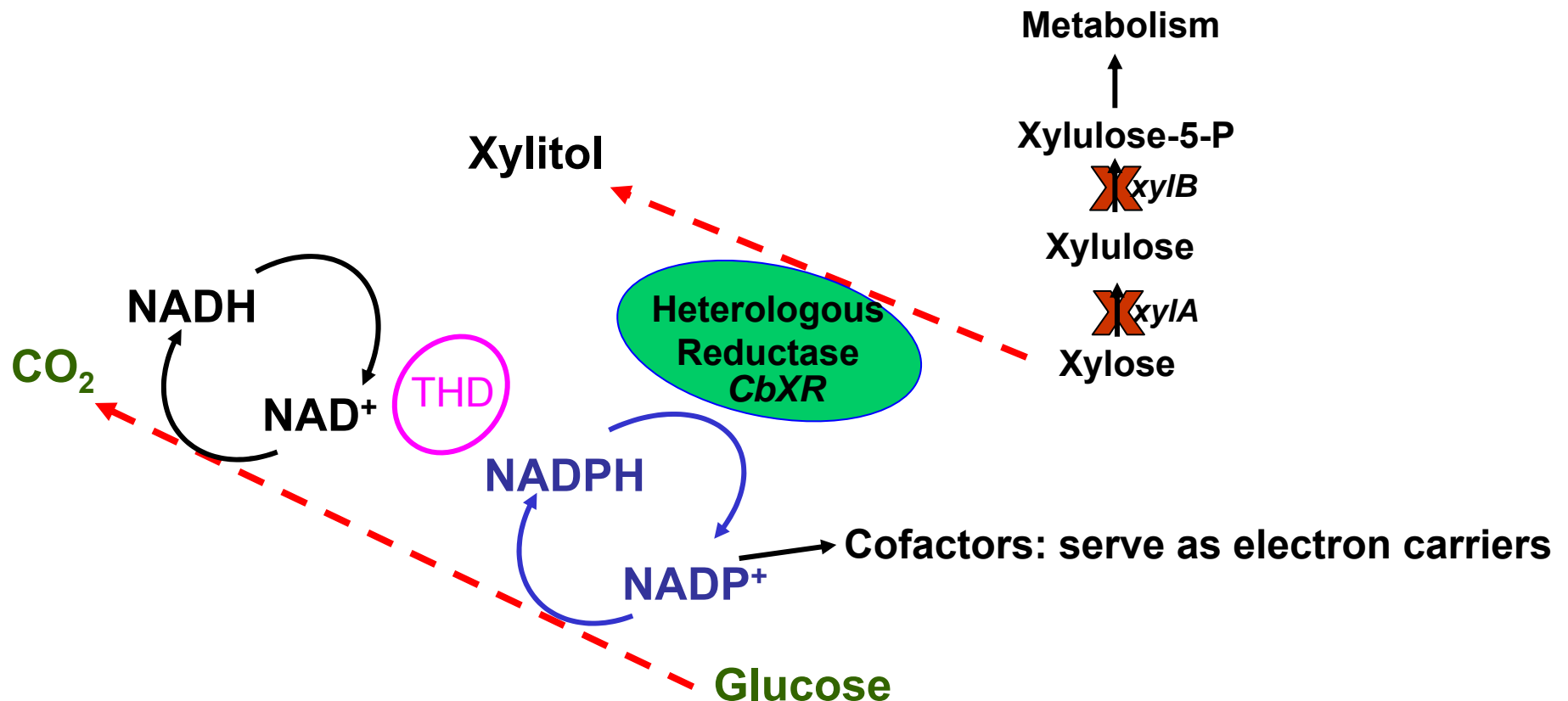


Note: **XylB** expression should not be affected in **xylA** deletion strains and vice versa

Platform for Xylitol Production in *E. coli*

Aim: Use glucose-xylose mixtures

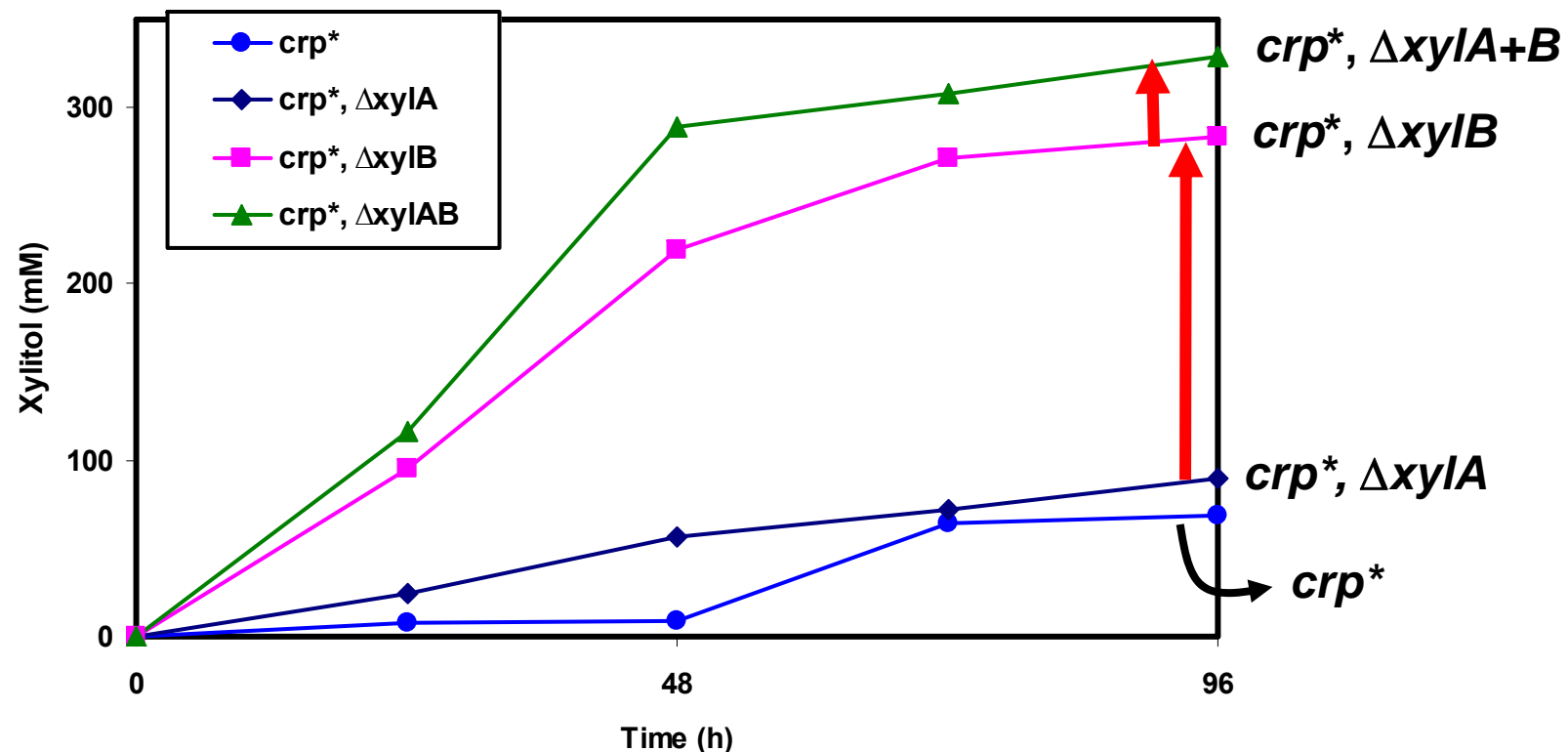
- Obtain reducing equivalents from glucose
- Utilize xylose solely for xylitol production



$\Delta XylA$ vs. $\Delta XylB$ vs. $\Delta XylA+B$



Shake-flask cultures in rich medium supplemented with glucose and xylose



XylB deletion is necessary for high xylitol titer in strains!



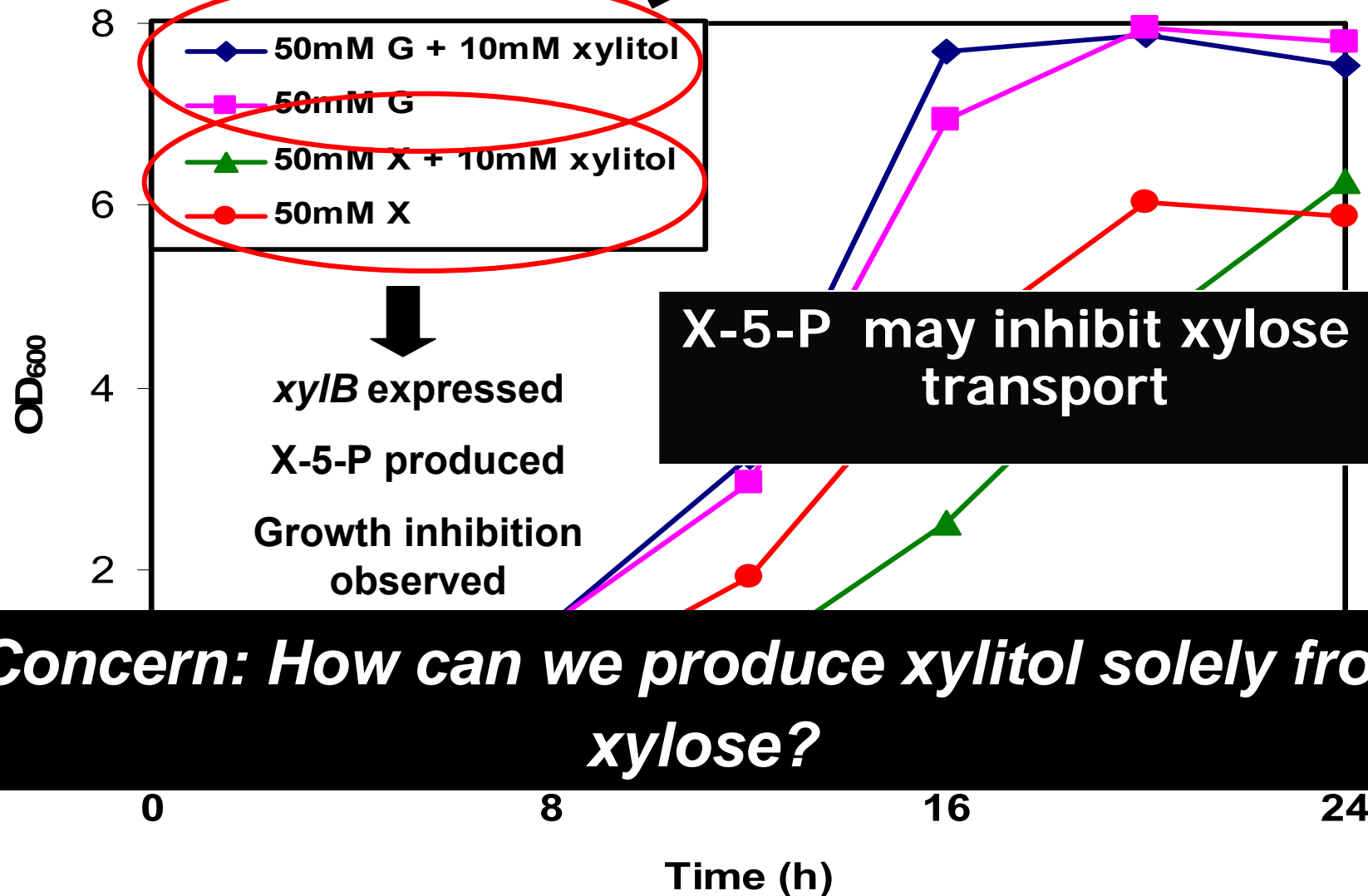
Xylitol-5-phosphate (X-5-P) may be toxic to cells. Mechanism of toxicity?

Possible Mechanism for X-5-P Toxicity

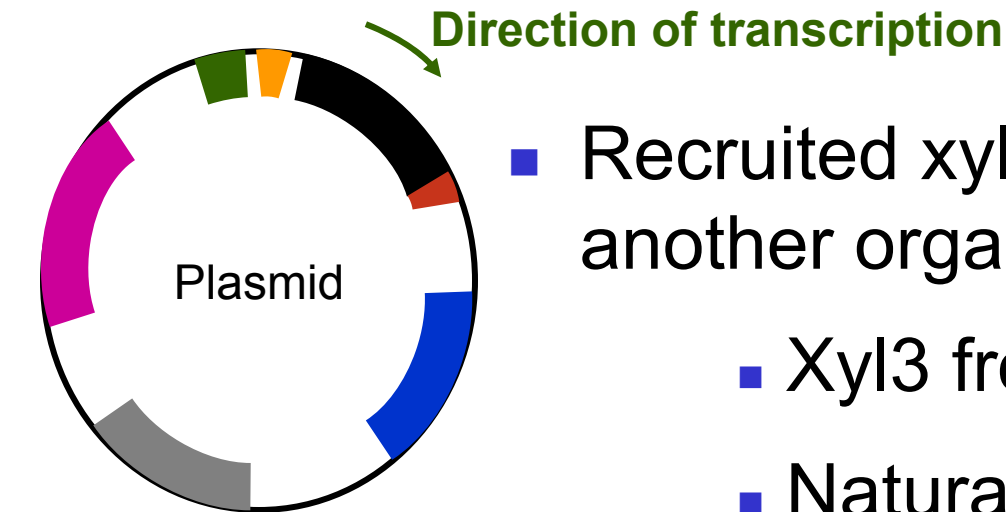
Growth of **wildtype strain** on minimal medium
+ sugar +/- xylitol

No *xylB* expression

No growth inhibition observed



Xylitol Production from Xylose



- Tac promoter sequence
- Multiple cloning site (MCS)
- Desired gene sequence
- Terminator sequence
- Antibiotic resistance sequence
- Origin of replication site
- *LacI* (repressor) gene

- Recruited xylulokinase (XK) from another organism
 - Xyl3 from *Pichia stipitis* yeast
 - Natural xylitol producer
 - 23% Amino acid sequence similarity with XylB
 - Cloned *P. stipitis xyl3* and *E. coli xylB* to plasmids inducible by IPTG

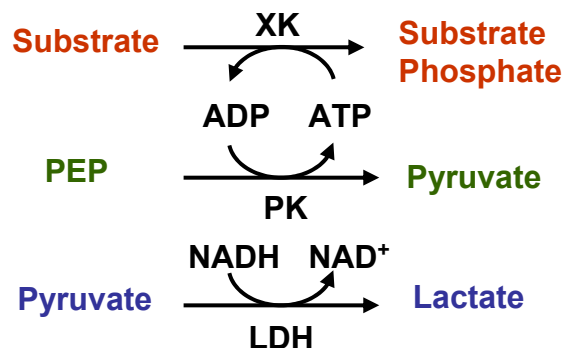
Protein Expression Analysis

- Functional expression of XK confirmed in $\Delta xylB$ *E. coli* strain (PC07)

Strain + cloned gene	OD ₆₀₀ t = 24
PC07 + control plasmid	0.08
PC07 + XylB	4.26
PC07 + Xyl3	5.22

- Activity of XKs on xylulose (native substrate) and xylitol was investigated

3 rxns coupled in assay



	Specific activity on xylulose (units/mg protein)	Specific activity on xylitol (units/mg protein)
No XK	< 0.1	< 0.1
XylB	1.63 ± 0.30	0.30 ± 0.11
Xyl3	1.20 ± 0.26	< 0.1

PK: Pyruvate kinase; LDH: Lactate dehydrogenase

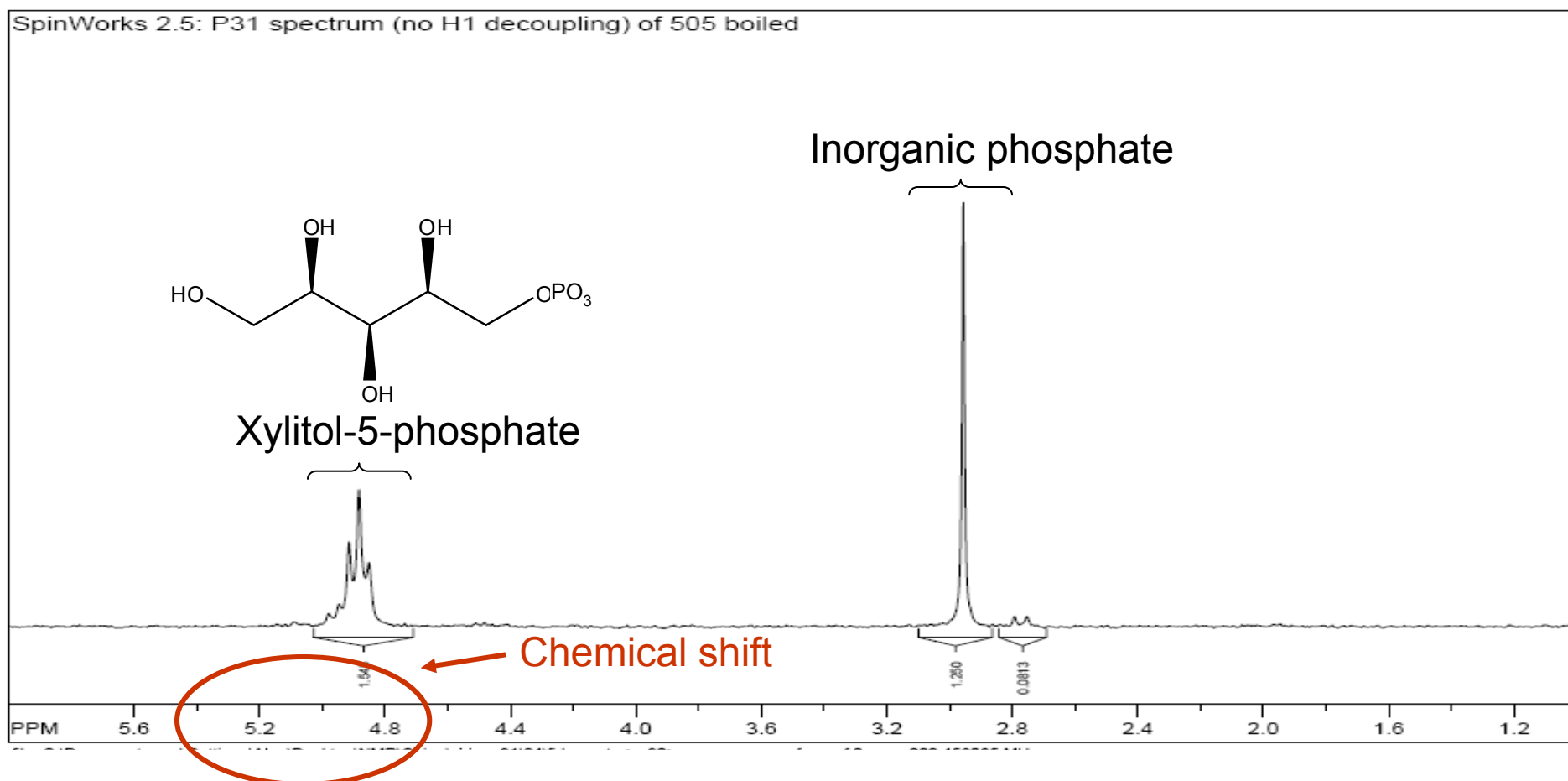
X-5-P Production Analysis Using ^{31}P NMR

Enzyme reactions performed *in vitro*

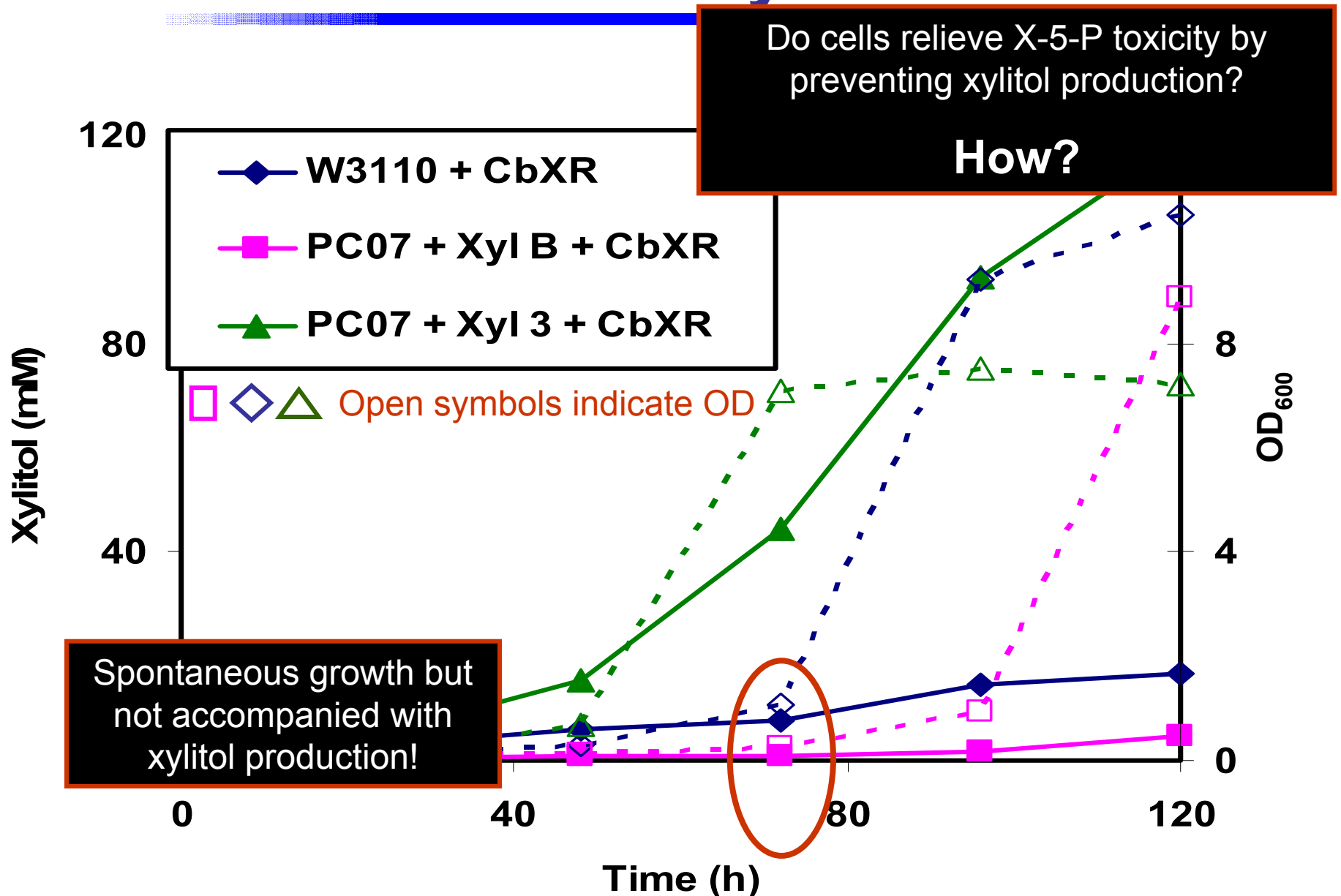


X-5-P peak area ~4X higher with XylB than Xyl3

* Peak area normalized w.r.t. cell OD



Shake-Flask Cultures: Xylitol Titrers & ODs



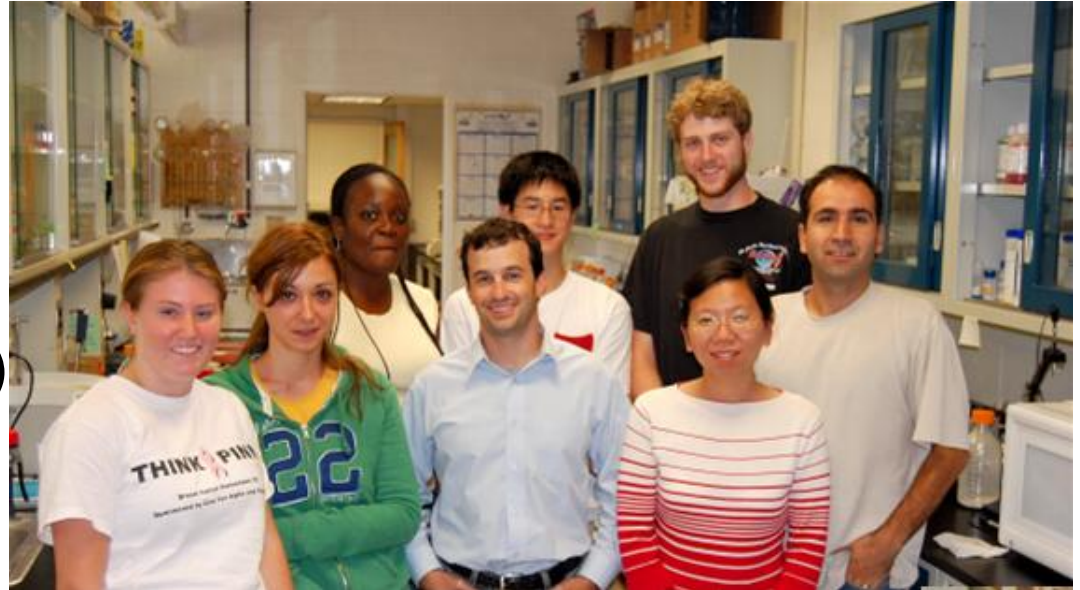
Cells conditioned in glucose minimal medium. Cultures in xylose minimal medium

Conclusions

- Deletion of *xylB* is necessary for obtaining high xylitol titers in xylitol-producing *E. coli* strains
- Expression of *xylB* results in the production of toxic phosphorylated intermediate: X-5-P
- X-5-P may inhibit xylose transport in *E. coli*
- Xylitol production from xylose is enabled by heterologous expression of *P. stipitis xyl3*

Acknowledgements

- Dr. P Cirino
- Cirino lab
- Dr A. Benesi (PSU Chem.)
- TW Jeffries, U Wisconsin



- Metabolic Engineering Working Group, BES 0519516
- Penn State Associate Vice President for Research



National Science Foundation
WHERE DISCOVERIES BEGIN

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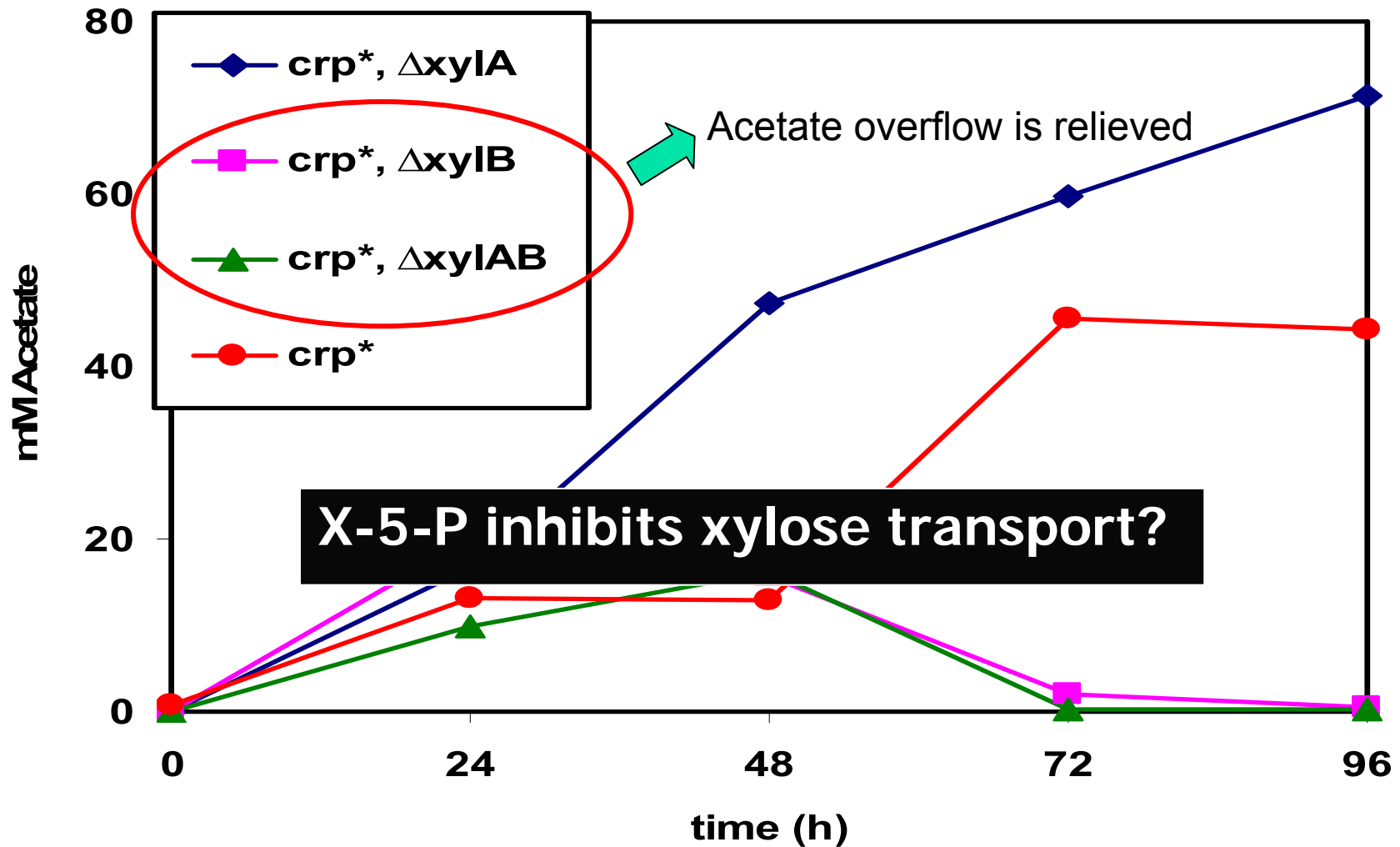
Questions

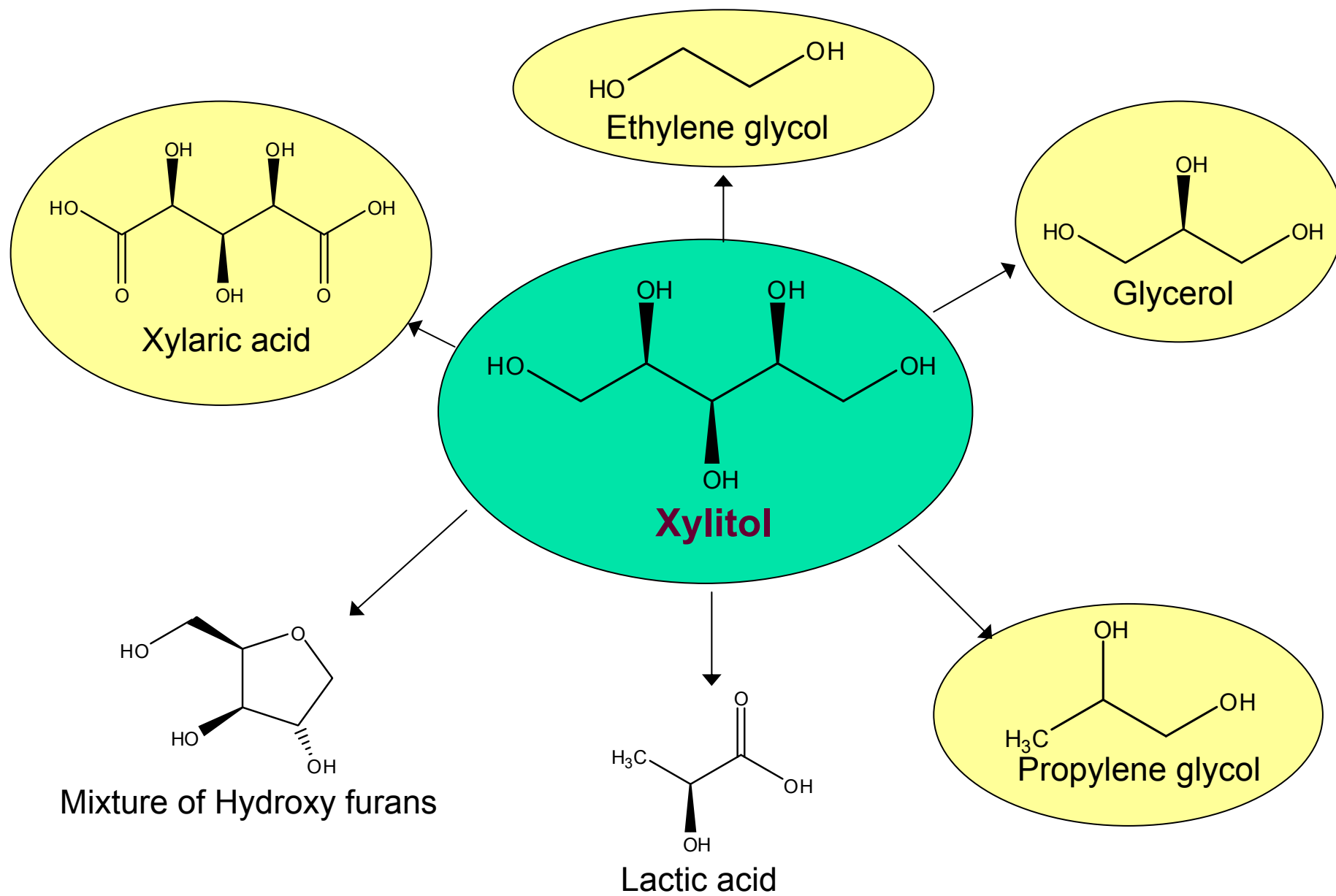


Thanks for Listening!

Acetate overflow in strains expressing XylB

- Acetate overflow: Shunting of carbons from glucose to acetate
- Due to saturation of the respiratory pathways used in NADH reoxidation





% of total dry weight¹

	Hemicellulosic sugar	Xylan
Hardwoods	26	17
Softwoods	22	6
Wheat Straw	29	19
Corn Stalks	28	17
Soybean residue	19	13

¹ Jeffries TW: Advances in biochemical engineering/biotechnology 1983, 27:1-32

Batch cultures cont'd

- Batch culture inoculum conditioned on glucose minimal medium
 - Long growth lag phase
 - Switch to conditioning on xylose minimal medium
 - Results:
 - Growth lag reduced: growth in the first 24 hours
 - Xylitol production: xylose minimal medium

Strain	Xylitol t = 72 (mM)
W3110 + <i>CbXR</i>	0.53
PC07 + <i>XylB</i> + <i>CbXR</i>	0.00
PC07 + <i>Xyl3</i> + <i>CbXR</i>	143.36

Cells relieve growth inhibition/ production of X-5-P by preventing xylitol production!

How?

Xylitol yield in other organisms

Author	Host Organism	Xylitol Gene	Media	Yield
Lee et al. ¹	<i>S.cerevisiae</i>	<i>S.cerevisiae</i> GRE3	Defined	0.199 mol xylitol/mol glucose
Winkelhausen et al. ²	<i>C.boidinii</i>	<i>C.boidinii</i> XR	Complex	0.436 mol xylitol/mol xylose
Kim et al. ³	<i>S.cerevisiae</i>	<i>S.cerevisiae</i> GRE3	YPD	0.474 mol xylitol/mol glucose
Kim et al. ³	<i>S.cerevisiae</i>	<i>P.stipitis</i> XR	YPD	0.921 mol xylitol/mol glucose
Bae et al. ⁴	<i>S.cerevisiae</i>	<i>P.stipitis</i> XR	YPD	1.32 mol xylitol/mol glucose
Kim & Oh ⁵	<i>C.tropicalis</i>	<i>C.tropicalis</i> XR	Defined	0.866 mol xylitol/mol xylose
Converti & Dominguez ⁶	<i>Debaryomyces hansenii</i>	<i>D.hansenii</i> XR	Complex	0.799 mol xylitol/mol xylose
Suzuki et al. ⁷	<i>E.coli</i>	<i>C.tropicalis</i> XR	LB	3.15 mol xylitol/mol glucose

1) Lee et al. Process Biochemistry 35 (2000):1199-1203

3) Kim et al. Enzyme and Microbial Technology (2002): 862-866.

5) Kim & Oh. Biotechnology Letters (2003): 2085-2088.

7) Suzuki et al. Journal of Bioscience and Bioengineering (1999): 280-284.

2) Winkelhausen et al. Engineering in Life Sciences (2004): 150-154.

4) Bae et al. Enzyme and Microbial Technology (2004): 545-549.

6) Converti & Dominguez. Biotechnology and Bioengineering (2001):39-45.